

# TONNEAU FITTING INSTRUCTION

TRIPLE M TRAY TONNEAU COVER

PART NUMBER: TRM2550X1850

INTERNAL LENGTH: 2550mm

## Package includes

1 X Tonneau Cover	4 x Bar Brackets
2 x Tonneau Support Bar	43 x Rivets
3 x Aluminium Rope Track (616mm Long)	1 x Lock Bracket
2 x Support Bar Sheath	25 x Rope Buttons
1 x Fitting Instructions	4 x Dowel

# 1. TONNEAU COVER FITTING

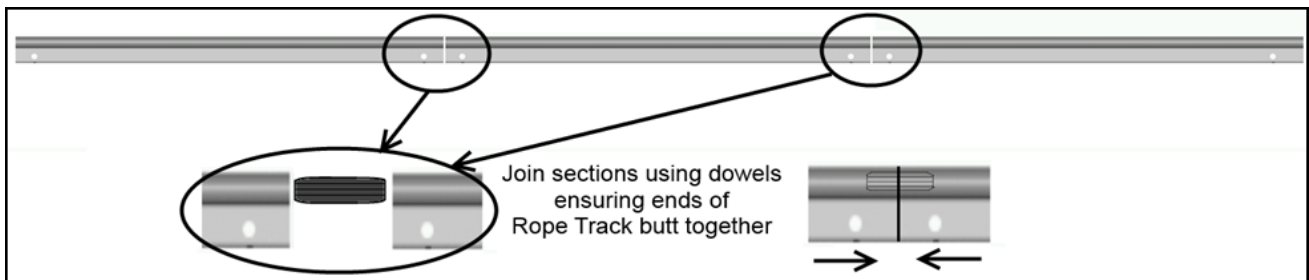
**NOTE** Read entire instructions prior to start.

## 1.1 BASIC TOOL REQUIRED

Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

## 1.2 TONNEAU COVER INSTALLATION PROCEDURE

1. Join 2 or 3 pieces of rope track with dowel supplied. Place 1 piece of dowel in each end of the joined rope track.

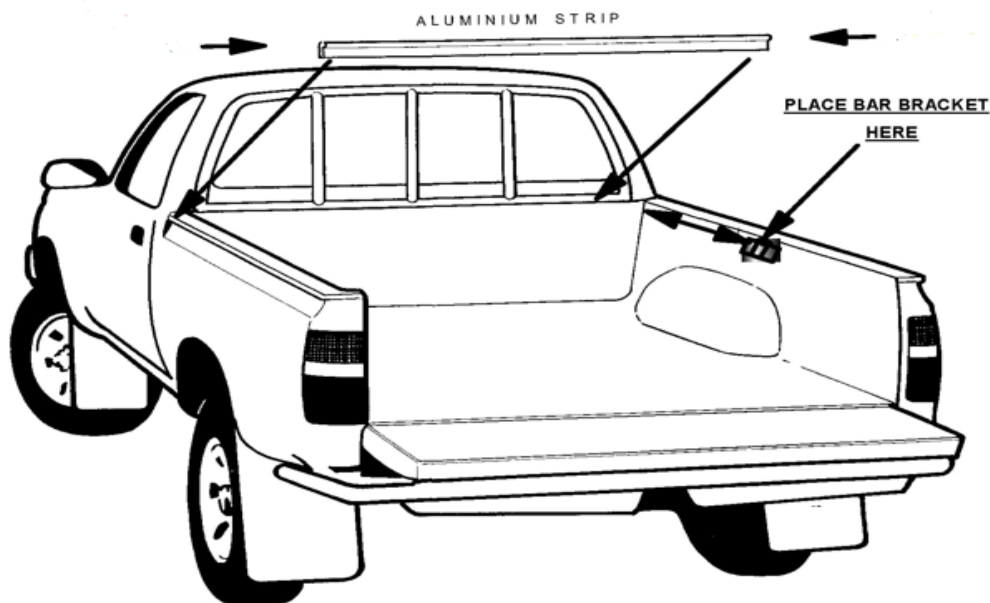


2. Place the rope track with dowel placed in the ends of the rope track on the top edge of the drop sides and push up against the front vertical edge of the tray. This is to ensure the rope track is at the correct height and the front bead of the Tonneau cover can slide through from the side. **Refer Diagram A.**
3. Using a 4.5mm drill bit, drill six holes through the aluminium rope track and into the front face of the tray; one at 50mm from either edge, with the others evenly spaced between the outer two positions. Remove rope track and run a bead of silicone along the flat edge of the rope track, then rivet the aluminum rope track into position.
4. To install your support bar. Measure the inside length of the tray. If you have been supplied **1** bar, halve this measurement and that is the support bar position. If you have been supplied **2** bars divide the measurement by 3 and these are the support bar positions. Centrally locate each bar bracket over these positions 5mm down from the top edge, drill and rivet the bar brackets into place. Repeat for the remaining bar brackets on both sides of the tray. Fit the Tonneau support bar/s to the bar brackets. (*See Multi-Fit Bar Instruction overleaf*)
5. Slide the front of the Tonneau cover through the aluminum rope track section. Neatly spread the Tonneau cover over the support bar/s, so it is centered and fully covers the tray.
6. To fit the rope buttons. Start with the rear centre bunjis (loops), ensure the Tonneau cover is **centred** and **taught (this is critical)**. Vertically line up each rope button individually to each bunji, squeeze the centre bunji loop together, with a marking pencil make a mark at the lower end of the bunji. This mark is the place to drill a hole and secure the first button with a pop rivet. Measure the distance between the top of the tailgate to the button and use this measurement to repeat the process for the remaining buttons on the tailgate, alternating from one side to the other. Secure the Tonneau cover to the tailgate using the bunjis as the rope buttons are fitted. **See Diagram B.**

7. To fit the rope buttons to the sides of the vehicle. Vertically line up each rope button individually to each bunji (loop) starting with both rear corners. Pull the left hand side bunji down until the bunji and the Tonneau cover are **centered** and **taught** (this is critical). Using the marking pencil, mark the positions of the rope buttons. Now measure each side from the top of the drop side to the new mark, these should be the same distance (if they are not, ensure the cover is centered in the width and try again) Drill and rivet the 2 rope buttons to the rear sides of the vehicle. Repeat this procedure for the remaining rope buttons. Alternate from one side of the vehicle to the other. Secure the Tonneau cover to the vehicle's sides as the rope buttons are fitted.
8. Note: if the side bunji nearest the front are the same length as the rest of the bunjis, the buttons should be fitted directly in line with the front bunji. If the side bunji nearest the front on each side of the Tonneau are longer than the side bunjis these buttons must be secured towards the front of the tray. For example, repeat the measurement down from top of the drop side and make a mark. From this mark, measure 65mm towards the front of the tray and mark this point. Drill and rivet the rope button and secure the Tonneau. Repeat this procedure for the other side of the tray.

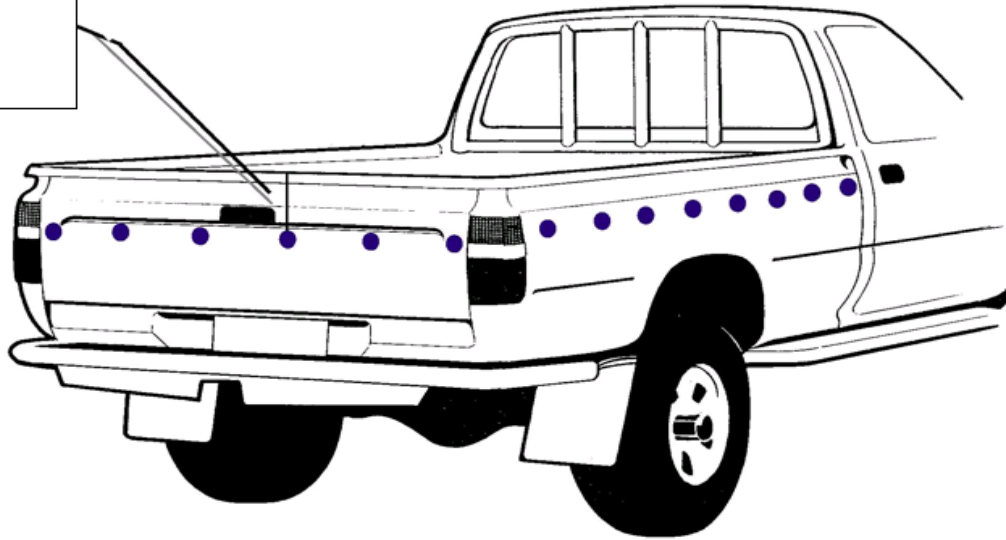
**Note:** for Tonneaus with a front corner triangle sewn into the front LHS and RHS corners, repeat the above process to determine the height of the bunji. Place bunji where appropriate for specific vehicle.

**Diagram A.**



**Diagram B.**

Measure the distance between the top of the tailgate to the button.



## 2. TONNO LOCK

The Tonno Lock is now a standard feature included with all Tuff Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Tuff Tonneau. Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab. Together with a padlock, it provides you with an extremely effective theft deterrent. The Tonno Lock is designed to suit all utes and prevent thieves stealing your Tuff Tonneau, so you can continue to rely on the Tuff Tonneaus' name to give you what you want in a tonneau cover.



### 2.1 BASIC TOOL REQUIRED

Rivet gun, Drill, Torch, and Marking Pencil/Pen.

You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

### 2.2 TONNO LOCK CONTENTS

- 2 X 4mm Aluminium rivets
- 1 x Tonno Lock bracket

### 2.3 FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.

3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

### 3. MULTI-FIT SUPPORT BAR

The Tuff Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.

Part No: 300517



#### 3.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

#### 3.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece
- 1 x Tonneau bar sheath

#### 3.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Then place the tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

**Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.**

## 4. WARRANTY AND FEEDBACK

Please register your warranty details online at:

QR Code:



Website Link:

<http://www.tto.com.au/en-au/warranty.html>

Please complete our 2 minute feedback section as we strive to constantly improve for our customers.

Your Tuff Tonneau is ready for work