

TONNEAU INSTALLATION INSTRUCTION

TOYOTA DUAL CAB SR5,
No Sports Bars & With Out Head Board
1989-1997

Part number: 503

Package includes

<input type="checkbox"/> 1 X Tonneau Cover	<input type="checkbox"/> 2 x Bar Brackets
<input type="checkbox"/> 1 x Tonneau Support Bar	<input type="checkbox"/> 30 x Rivets
<input type="checkbox"/> 3 x Aluminium Rope Track-484mm long ea.	<input type="checkbox"/> 1 x Lock Bracket
<input type="checkbox"/> 1 x Support Bar Sheath	<input type="checkbox"/> 16 x Rope Buttons
<input type="checkbox"/> 1 x Fitting Instructions	<input type="checkbox"/> 4 x Dowel
	<input type="checkbox"/> 16 x Anti Abrasive Discs

1. TONNEAU COVER FITTING

NOTE Read entire instructions prior to start.

1.1 BASIC TOOL REQUIRED

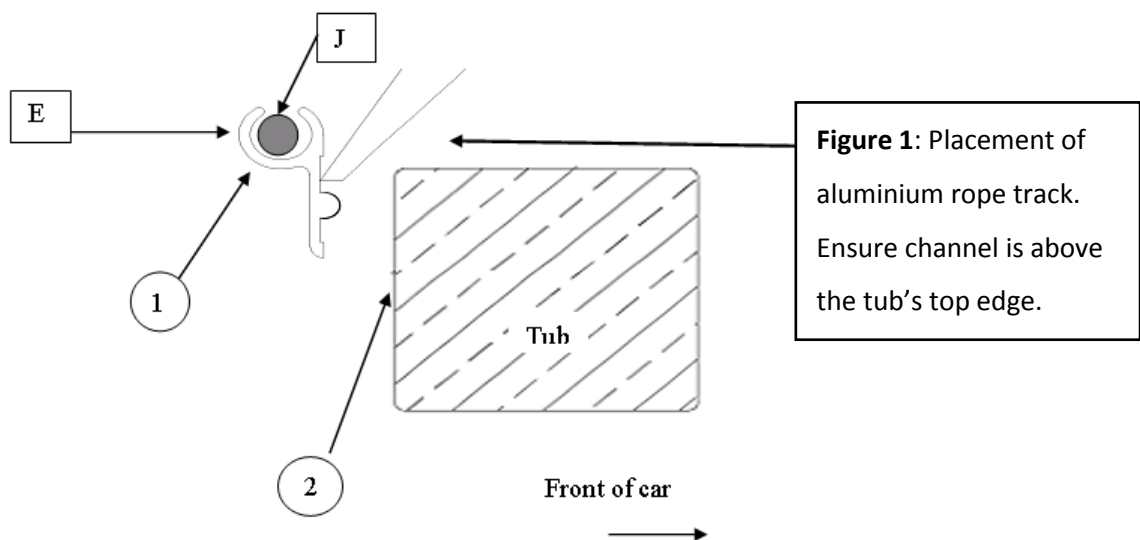
Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

1.2 TONNEAU COVER INSTALLATION PROCEDURE

1. Using two pieces of dowel, join the 3 aluminium rope tracks together. Place the other 2 pieces of dowel in the ends of the now joined rope track.
2. Rest the aluminium rope track on the side rails, and push forward to the vertical face of the tub. Figure 1

Insert a dowel [J] half way into each end of the rope track [E].

Ensuring the rounded section (1) of the rope track faces away the cabin, sit the rope track against the front (cabin end) inside vertical surface of the tub (2) & centralize the rope track.



3. Using a 4 mm drill bit, drill 6 holes 50mm from the end of each of the aluminium rope tracks into the front of tub.
4. Once all the holes have been drilled, remove the doweling pieces. Squeeze silicon sealant along the back of the rope tracks and pop rivet into place.
5. Slide the front of the tonneau cover through the aluminium rope track section
6. To fit the bar brackets, measure 700mm back from the inside front edge at the top of the tub and place them as shown in Figure 2. (5mm down from top edge of tub) Drill and rivet using two large rivets for each Bar Bracket. Install the support bar according to the supplied instructions.

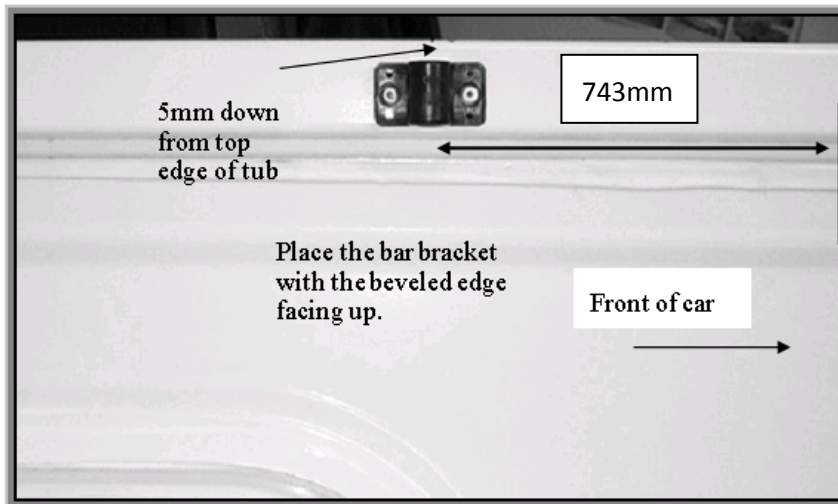


Figure 2: Placement of bar bracket

7. **Ensure tonneau is centred.** To fit the rope buttons to the tub, start with the **tailgate**, vertically line up each button to each bunji loop starting with the two either side of the tailgate handle. The height for the buttons on the tailgate is 115mm down from the **TOP EDGE** of the tailgate. Work from the centre out, alternating from side to side. Attach each bunji to the button as it is fitted.
8. To fit the rope buttons to the sides vertically line up each button to each bunji loop starting from the rear bunji loop, alternating from side to side working towards the front. The height for the side rope buttons are all measured down 115mm from the **TOP EDGE** of the tub. Attach each bunji to the button as it is fitted.
9. To Fit Anti-Abrasive Discs: Firstly clean the area behind each bunji head with a clean rag and methyated sprits. Then attach the anti-abrasive discs centrally behind each bunji head.

2. TONNO LOCK

The Tonno Lock is now a standard feature included with all Tuff Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Tuff Tonneau.

Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab.

Together with a padlock, it provides you with an extremely effective theft deterrent. The Tonno Lock is designed to suit

all utes and prevent thieves stealing your Tuff Tonneau, so you can continue to rely on the Tuff Tonneaus' name to give you what you want in a tonneau cover.



2.1 BASIC TOOL REQUIRED

Rivet gun, Drill, Torch, and Marking Pencil/Pen.

You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

2.2 TONNO LOCK CONTENTS

- 2 X 4MM Aluminium rivets
- 1 x Tonno Lock bracket

2.3 FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.
3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

3. MULTI-FIT SUPPORT BAR

The Tuff Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Subaru Brumbys to Cab Chassis aluminium trays.



3.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

3.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece
- 1 x Tonneau bar sheath

3.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Then place the

tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.

4. WARRANTY AND FEEDBACK

Please register your warranty details online at:

QR Code:



Website Link:

<http://www.tto.com.au/en-au/warranty.html>

Please complete our 2 minute feedback section as we strive to constantly improve for our customers.

Your Tuff Tonneau is now ready for work.