

# Tonneau Fitting Instructions

## Holden Crewman VY-VZ

### 2003 – 2007

**Part Number: 212**

#### Package includes

<input type="checkbox"/> 1 X Tonneau cover	<input type="checkbox"/> 4 x Bar Brackets
<input type="checkbox"/> 1 x Commodore Extrusion	<input type="checkbox"/> 2 x Rivets
<input type="checkbox"/> 2 x Support Bar	<input type="checkbox"/> 1 x Lock Bracket
<input type="checkbox"/> 2 x Support Bar Sheath	<input type="checkbox"/> 1 x Fitting Instructions

# 1. TONNEAU COVER FITTING

**NOTE:** Read entire instructions prior to start.

- The plastic strip at the front of the tonneau cover is designed to slide into the middle track of the commodore extrusion.
- If you are experiencing problems fitting the tonneau cover, adjust the length by sliding the plastic strip into the front or rear track of the commodore extrusion
- All parts supplied with the cover must be used for it to fit correctly. Do not use genuine fitting kit.

All fitting kits are weighed to ensure accurate quantities.

## 1.1 BASIC TOOL REQUIRED

Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

## 1.2 TONNEAU COVER INSTALLATION PROCEDURE

1. To fit the front extrusion, have the front plastic inserted into the centre rail of the extrusion.
2. Slide the aluminium with the end caps vertically up into the recessed notches behind the cab.
3. Once the extrusion is all the way up on both sides, rotate it 90 degrees so the plastic sewn into the cover is on the top.
4. The extrusion then slides back towards the tailgate to lock it into position.
5. Use pull loops to remove cover for vehicle.

### **Using Internal Elastic Shock Cord:**

6. The plastic clips on the internal shock cord can be hooked into the aluminium extrusions so that the cover can still be secured with larger loads in the tub.

# 2. CARING FOR YOUR TONNEAU

Apply bee's wax or Dri-lube to stitching a few times a year, as this will maintain the tonneau's waterproofing ability and prevent the stitching from degrading. Use a mild detergent and soft scrubbing brush to clean tonneau.

**Never drive without tonneau support bars in place as flapping can cause a delaminating effect on the material.**

### 3. TONNO LOCK

The Tonno Lock is now a standard feature included with all Tuff Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Tuff Tonneau.

Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab. Together with a padlock, it provides you with an extremely effective theft deterrent. The Tonno Lock is designed to suit

all utes and prevent thieves stealing your Tuff Tonneau, so you can continue to rely on the Tuff Tonneaus' name to give you what you want in a tonneau cover.



#### 3.1 BASIC TOOL REQUIRED

Rivet gun, Drill, Torch, and Marking Pencil/Pen.

You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

#### 3.2 TONNO LOCK CONTENTS

- 2 X 4MM Aluminium rivets
- 1 x Tonno Lock bracket

#### 3.3 FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.
3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

### 4. MULTI-FIT SUPPORT BAR

The Tuff Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Subaru Brumbys to Cab Chassis aluminium trays.

Part No: BARADJ



#### 4.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

## 4.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece
- 1 x Tonneau bar sheath

## 3.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws**. Then place the tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

**Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.**

## 5. WARRANTY AND FEEDBACK

**Please register your warranty details online at:**

**QR Code:**



**Website Link:**

<https://www.tto.com.au/en-au/warranty.html>

**Please complete our 2 minute feedback section as we strive to constantly improve for our customers.**

**Your Tuff Tonneau is now ready for work.**