

## TONNEAU FITTING INSTRUCTION

Isuzu D-Max MY15.5 Dual Cab

with Sports Bars,

June 2016 – August 2020

**Part number: 11033**

### Package includes

1 X Tonneau Cover	2 x Bar Brackets
1 x Tonneau Support Bar	30 x Rivets
1 x Aluminium Rope Track-1253mm long	1 x Lock Bracket
1 x Support Bar Sheath	16 x Rope Buttons
1 x Seal Plate RHS	16 x Anti Abrasive Discs
1 x Seal Plate LHS	2 x Dowel
1 x Fitting Instructions	

# 1. TONNEAU COVER FITTING

**NOTE** Read entire instructions prior to start.

## 1.1 BASIC TOOL REQUIRED

Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

## 1.2 TONNEAU COVER INSTALLATION PROCEDURE

1. To attach seal plates, remove the top bolt on each side of the inside edge that secures the Sports Bar. Place the seal plate against the inside of the head board and relace bolt. **DO NOT TIGHTEN YET.**
2. Align the seal plate so the top surface sits level with the top front edge of the tub. With 4mm drill bit, drill a hole in the front face of the tub through the existing hole in the seal plate on each side. **DO NOT RIVET YET.**
3. Remove seal plate and clean swarf from the tub and seal plate. Apply a bead of silicone to the back of the seal plate. Reposition seal plate against the front face of the tub. Insert 4mm rivet and rivet into place. Tighten bolts in Sports Bar.
4. Place one piece of dowel in each end of the rope track. Rest rope track and dowel on the top edge of the seal plates. Ensure the flat side of the rope track is the surface positioned against the tub face. **See Figure 1.**
5. Drill 6 x 4mm evenly spaced holes through the rope track into the front edge of the tub. Place a 4mm rivet in each hole as it is drilled. **DO NOT RIVET YET.** Once all holes have been drilled, remove the rivets, rope track and dowels.
6. Apply a bead of clear silicone along the centre of the front edge of the rope track (the side that contacts the tub).
7. Rivet the aluminium rope track into position.
8. With the pencil mark the inside edge on each side of the tub at 740mm from the inside front face of tub towards the rear on each side. Centrally locate the bar bracket over this position and align the top of the bar bracket 10mm down from the top edge of the tub and

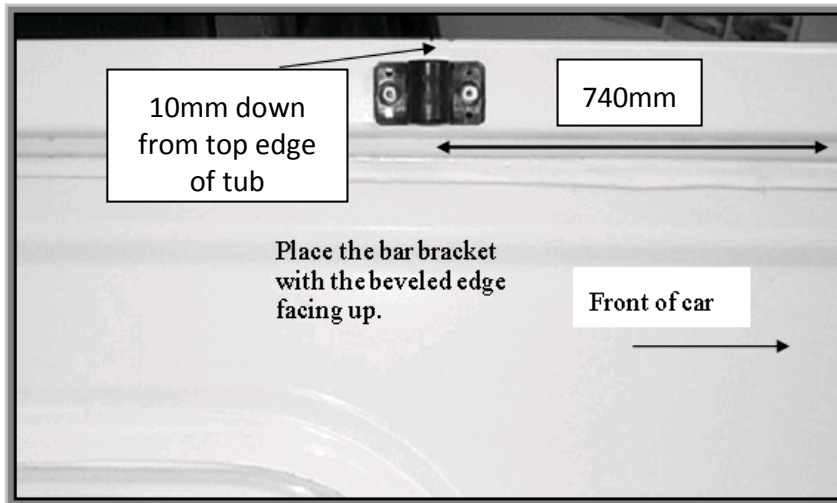
drill and rivet bracket into place. **See Figure 2.** Repeat for other side of tub. Fit tonneau support bar to bar brackets.

9. Slide the front of the tonneau cover through the aluminium rope track section.
  
10. **Ensure tonneau is centred.** To fit the rope buttons to the tub, start with the **tailgate**, vertically line up each button to each bunji loop starting from the centre bunji loops. The height for the buttons on the tailgate is 410mm **UP** from the bottom edge of the tailgate. Work from the centre out, alternating from side to side. Attach each bunji to the button as it is fitted.
  
11. To fit the rope buttons to the sides, vertically line up each button to each bunji loop starting from the rear bunji loop, alternating from side to side working towards the front. The height for the side rope buttons are all measured down from the **TOP INSIDE EDGE** of the tub. For the rear button measure 160mm, 165mm for the second button from the rear, and 170mm for the next two buttons. For the button closest to the front of the tub measure 175mm down and 25mm back from the front edge of the tub. Attach each bunji to the button as it is fitted.
  
12. To Fit Anti-Abrasive Discs: Firstly clean the area behind each bunji head with a clean rag and methylated sprits. Then attach the anti-abrasive discs centrally behind each bunji head.

**NOTE: All measurements are to be taken from the TOP INSIDE EDGE of the tub.**



**Figure 1:** Placement of aluminium rope track. Ensure channel is above the tub's top edge.



**Figure 2:** Placement of bar bracket

## 2. TONNO LOCK

The Tonno Lock is now a standard feature included with all Tuff Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Tuff Tonneau.

Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab.

Together with a padlock, it provides you with an

extremely effective theft deterrent. The Tonno Lock is

designed to suit all utes and prevent thieves stealing your Tuff Tonneau, so you can continue to rely on the Tuff Tonneaus' name to give you what you want in a tonneau cover.



### 2.1 BASIC TOOL REQUIRED

Rivet gun, Drill, Torch, and Marking Pencil/Pen.

You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

## 2.2 TONNO LOCK CONTENTS

- 2 X 4MM Aluminium rivets
- 1 x Tonno Lock bracket

## 2.3 FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.
3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

## 3. MULTI-FIT SUPPORT BAR

The Tuff Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.

### 3.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

### 3.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece
- 1 x Tonneau bar sheath

### 3.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Then place the tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit

the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

**Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.**

#### 4. WARRANTY AND FEEDBACK

**Please register your warranty details online at:**

**QR Code:**



**Website Link:**

**<http://www.tto.com.au/en-au/warranty.html>**

**Please complete our 2 minute feedback section as we strive to constantly improve for our customers.**

**Your Tuff Tonneau is now ready for work.**