

# TONNEAU FITTING INSTRUCTION

Mazda BT-50 Dual Cab (without Headboard)

NOV 2011 - CURRENT

Part number: 10943

## Package includes

<input type="checkbox"/> 1 X Tonneau Cover	<input type="checkbox"/> 2 x Bar Brackets
<input type="checkbox"/> 1 x Tonneau Support Bar	<input type="checkbox"/> 24 x Rivets
<input type="checkbox"/> 1 x Support Bar Sheath	<input type="checkbox"/> 1 x Lock Bracket
<input type="checkbox"/> 1 x Fitting Instructions	<input type="checkbox"/> 18 x Rope Buttons
	<input type="checkbox"/> 18 x Anti-abrasive discs

# 1. TONNEAU COVER FITTING

**NOTE** Read entire instructions prior to start.

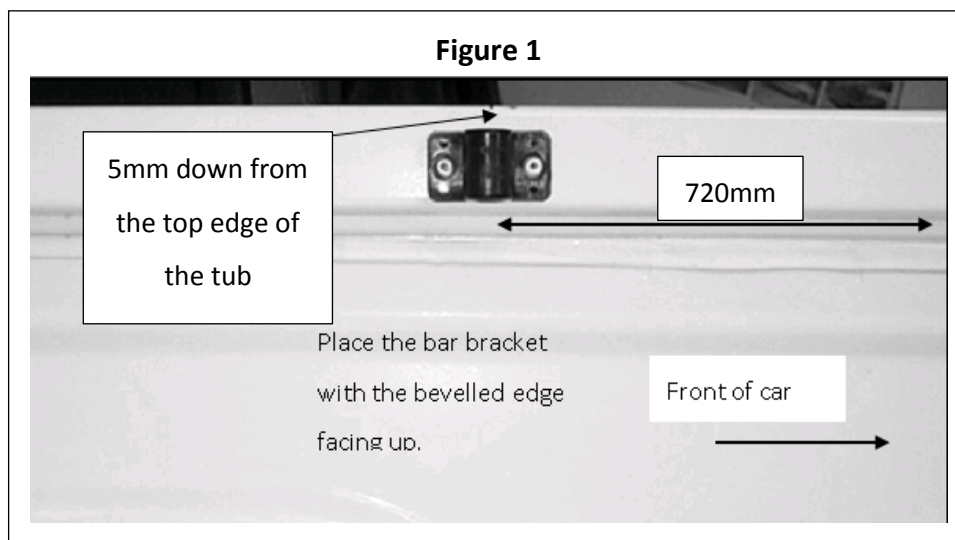
## 1.1 BASIC TOOL REQUIRED

Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

## 1.2 TONNEAU COVER INSTALLATION PROCEDURE

### 1. Attach The Bar Brackets

- To fit the bar brackets, measure 720mm back from the inside front edge at the top of the tub and place them as shown in **Figure 1** (5mm down from top edge of tub). Drill and rivet using two large rivets for each Bar Bracket. Install the support bar according to section 3.

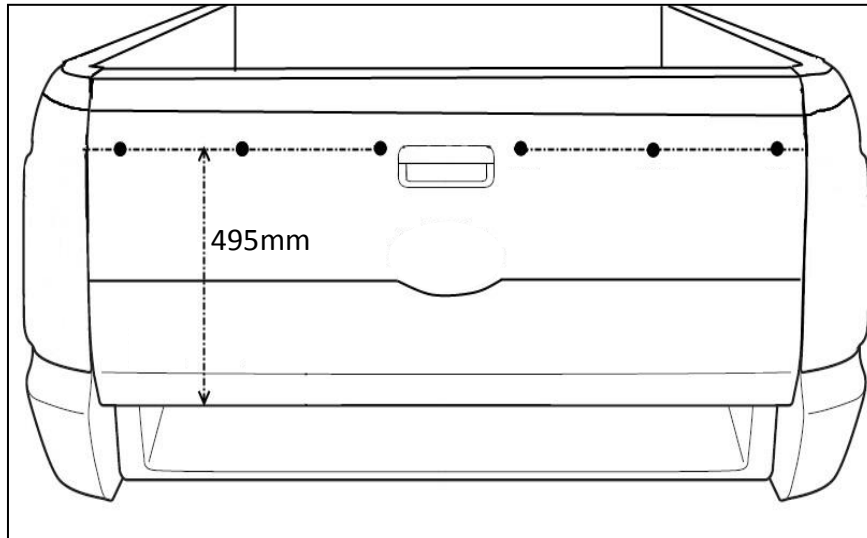


### 2. Fitting Tonneau Cover:

- Place Tonneau Cover over Support Bars and secure the 'J' plastic retainer to the front rail.
- Pull the rear of the cover over the tailgate to make cover taut. Hinge the plastic over the top edge of the rail.
- Keep pressure and push the hook of the plastic over the bottom lip of the rail to secure into place.
- Secure the cover along the entire length of the tailgate rail and repeat the process for the passenger and driver side of the tub.

### 3. Fit buttons to the tail gate

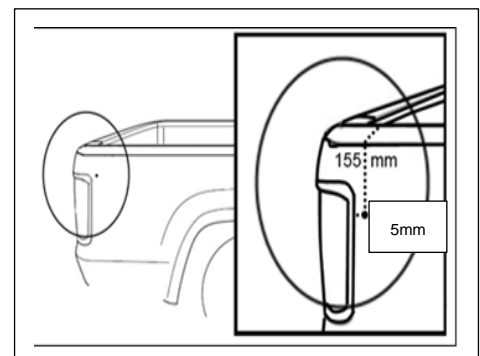
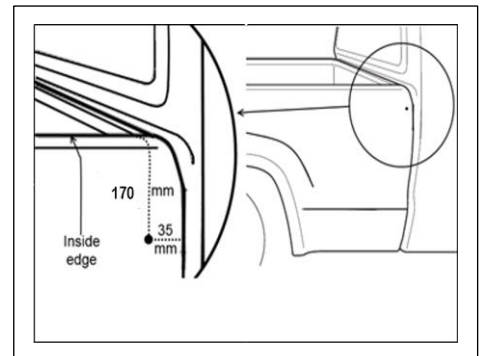
- (a) Measure 495mm up from the bottom edge of the tail gate and 55mm for the outer button. *See Figure 2.*



- (b) Then 470 up and 305mm & 560mm in from the outside edge of the driver's side of the tailgate and mark button positions.
- (c) Repeat for the passenger side of vehicle.
- (d) Drill holes then rivet buttons into place.

### 4. Fit buttons to drivers side body.

- (a) Measure down 170mm from the inside edge of the tub, and back 35mm from the front outside edge of the tub and mark. **This is the position of the front button.**
- (b) Position No.2 down 170mm back 285mm No.3 down 170mm back 530mm No.4 down 170mm back 770mm No.5 down 165mm back 1020
- (c) Measure down **155mm** from the inside edge of the tub, and forward **5mm** from the front outside edge of the tailight and mark.
- (d) To Fit Anti-Abrasive Discs: Firstly clean the area behind each bunji head with a clean rag and methylated sprits. Then attach the anti-abrasive discs centrally behind each bunji head.



## 2. TONNO LOCK

The Tonno Lock is now a standard feature included with all Tuff Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Tuff Tonneau.

Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab. Together with a padlock, it provides you with an extremely effective theft deterrent. The Tonno Lock is designed to suit all utes and prevent thieves stealing your Tuff Tonneau, so you can continue to rely on the Tuff Tonneaus' name to give you what you want in a tonneau cover.



### 2.1 BASIC TOOL REQUIRED

Rivet gun, Drill, Torch, and Marking Pencil/Pen.

You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

### 2.2 TONNO LOCK CONTENTS

- 2 X 4MM Aluminium rivets
- 1 x Tonno Lock bracket

### 2.3 FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.
3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

## 3. MULTI-FIT SUPPORT BAR

The Tuff Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.



### 3.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

### 3.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece
- 1 x Tonneau bar sheath

### 3.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Then place the tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

**Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.**

### 4. WARRANTY AND FEEDBACK

**Please register your warranty details online at:**

**QR Code:**



**Website Link:**

**<http://www.tto.com.au/en-au/warranty.html>**

**Please complete our 2 minute feedback section as we strive to constantly improve for our customers.**

**Your Tuff Tonneau is now ready for work.**