

**TUFF
TONNEAUS**
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Tuff Tonneaus Wholesale Pty Ltd ABN 33 708 988 054

Spare Parts & Accessories

Hard Covers

Soft Covers

Ute Liners

Ute Mats

TONNEAU FITTING INSTRUCTION

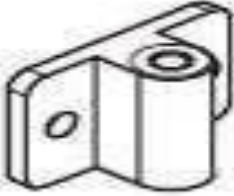



JMC Vigus Dual Cab Ute Bunji Loop Soft Tonneau Cover

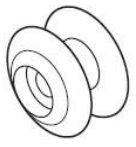
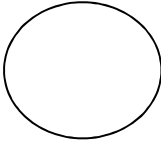
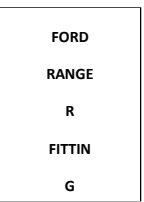

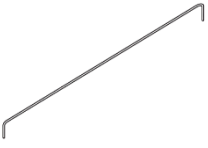
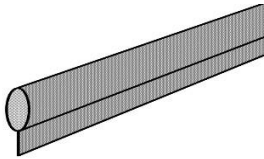
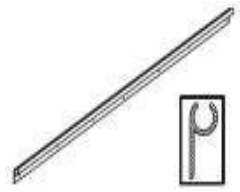
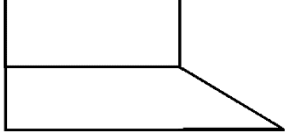

Part number: 10634

Supplied Parts.

Check the contents of the kit prior to fitment.

Ensure that your new tonneau fitting kit is complete. Please read the fitting instructions carefully and completely before attempting to fit your tonneau.

Bar Brackets (300474) x 2 <input type="checkbox"/>	4 mm Rivets (300803) x <input type="checkbox"/>	Alcohol Wipes x <input type="checkbox"/>	Rust Preventative x 1 <input type="checkbox"/>
			

Buttons (300473) x 13 <input type="checkbox"/>	Anti-Abrasive Discs x <input type="checkbox"/>	Fitting Instructions x <input type="checkbox"/>	
			
Tonneau Cover x 1 (1405mm) <input type="checkbox"/>	Support Bar x 1 <input type="checkbox"/>	Support Bar Sheath x <input type="checkbox"/>	Rope Track x 1 <input type="checkbox"/>
			
Front Aluminium Angle x 3 <input type="checkbox"/>			
			

1. TONNEAU COVER FITTING

NOTE: Read entire instructions prior to start.

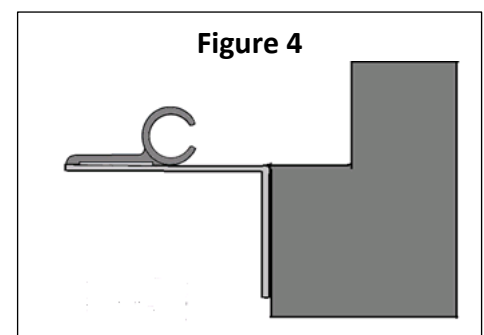
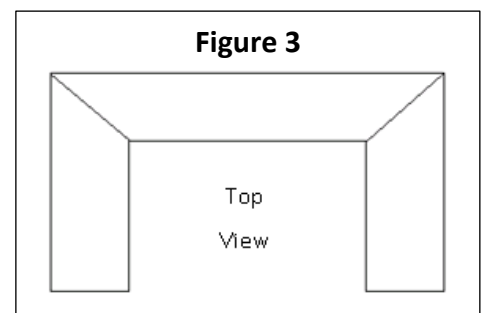
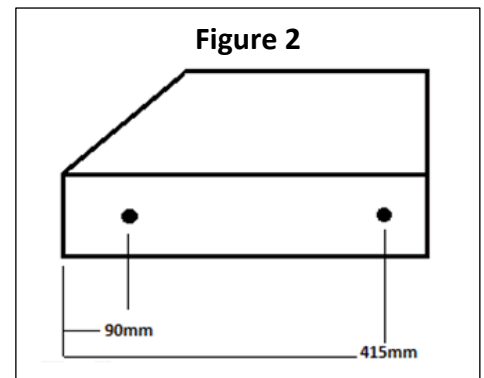
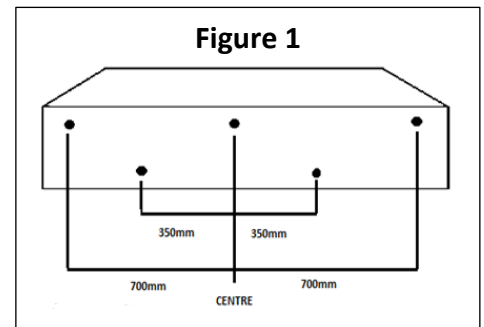
1.1 BASIC TOOL REQUIRED

Drill, 4mm Drill Bit, Rivet Gun, Tape Measure, Marking Pencil / Pen

1.2 TONNEAU COVER INSTALLATION PROCEDURE

1. Fit The Front Rail

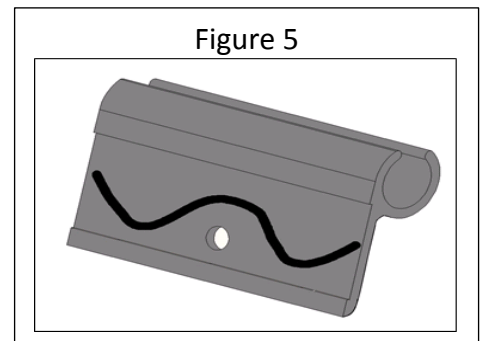
- (a) Take the piece of aluminium angle that is 1500mm long. On the face with straight edges measure and drill, using a 4mm drill bit, 5 holes as shown in **figure 1**.
- (b) The centre and 2 outside holes are 35 mm up from the edge. The 2 lower holes are 10mm up from the edge. **See Figure 1**.
- (c) Place against the front inside edge of the tub with the angle facing inside the tub.
- (d) With the aluminium level with the top of the tub drill through the holes into the tub, starting from the centre hole. Rivet into place as you drill the holes.
- (e) Take the two side aluminium angles that are 475mm long. With a 4mm drill bit measure and drill 2 holes on each part, 90mm and 415mm on the face with straight edges from the front. **See Figure 2**
- (f) Drill and rivet the two side pieces of angle into place on both sides of the piece already attached in step 1. **See Figure 3**
- (g) Silicon where the aluminium angle meets the inside edge of the tub and where the two side angles join the larger piece.



2. Fit The Ropetrack

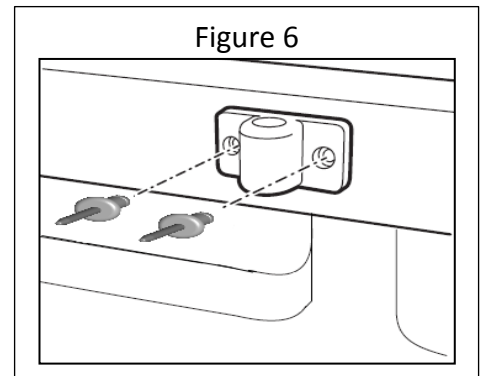
- (a) Line up the rope track with the edge front angle with the 'C' channel facing forward (as shown in **Figure 4**). Centralise the rope track.
- (b) With a 4mm drill bit, Drill 5 holes evenly spaced in the rope track and into the aluminium angle.
- (c) Place a 4mm rivet in each hole as it is drilled, but do not rivet.

- (d) Once all holes have been drilled, remove the rivets and rope track and clean any swarf away.
- (e) Apply a bead of silicone to the flat face of the rope track and place the rope track back in position. **See Figure 5**
- (f) Rivet the rope track into place



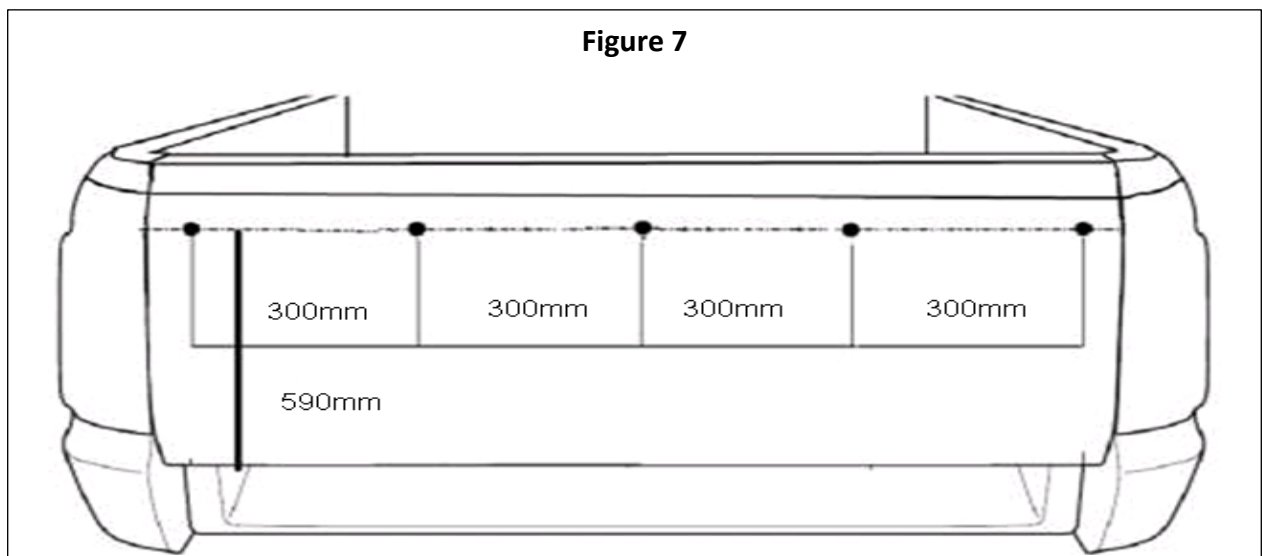
3. Fit The Bar Brackets

- (a) From the aluminium angle on the side of the tub measure back 290mm. Place centre of Bar Bracket at this point with the top of Bar Bracket even with the top edge of tub. Using the Bar Bracket as a guide, drill into the body. **See Figure 6**
- (b) Apply rust inhibitor and rivet the front and rear holes to complete attachment of the Bar Bracket.
- (c) Repeat for the passenger side of vehicle.
- (d) Follow Section 2 to fit the support bar.



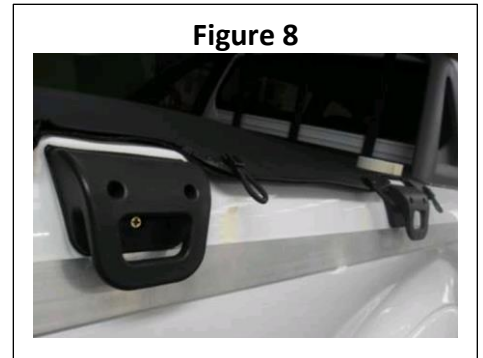
4. Fit The Buttons To Tailgate

- (a) To attach Bunjis, firstly slide the front of the cover into the Rope Track channel and drape the cover over support bar and across the tub.
- (b) Using a straight edge or string line, draw a line 590mm from the bottom edge of the tailgate, then measure and mark the centre of the line.
- (c) From the centre measure and mark positions 300mm and 600mm to the left and to the right.



5. Fit The Buttons To The Sides

- (a) Place a straight edge under the two external tie downs and draw a line. This will be the height of the buttons. **See Figure 8**
- (b) Starting from the rear driver's side bunji, mark directly below the bunji on the straight line.
- (c) Drill and pop rivet a button into this position and attach the bunji. Repeat for the opposite corner.
- (d) Mark directly below the second bunji from the back on the driver's side.
- (e) Drill and pop rivet a button into this position and attach the bunji. Repeat for the opposite side.
- (f) Mark directly below the third bunji from the back on the driver's side.
- (g) Drill and pop rivet a button into this position and attach the bunji. Repeat for the opposite side.
- (h) For the closest bunji to the front attach the button at the same height but measure back from the front of the tub 515mm, so the button is to the front of the bunji. Attach the 2 front bunjis to the buttons.
- (i) To Fit Anti-Abrasive Discs: Firstly clean the area behind each bunji head with a clean rag and methylated sprits. Then attach the anti-abrasive discs centrally behind each bunji head.



This complete installation.

2. MULTI-FIT SUPPORT BAR

The Tuff Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.



2.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

2.2 MULTI-FIT SUPPORT BAR CONTENTS

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled.

Make sure you do not over tighten the grub screws. Then place the tonneau sheath over the

bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.

3. WARRANTY AND FEEDBACK

Please register your warranty details online at:

QR Code:



Website Link:

<http://www.tto.com.au/en-au/warranty.html>

Please complete our 2 minute feedback section as we strive to constantly improve for our customers.

Your Tuff Tonneau is now ready for work.